	Issue No. / 発行№:PC-0025946						
<u> </u>	Issue date / 発行日:2023/2/21						
工程変更連絡書 Process Change Notice	郡山口 Koriyama	七電機株式 E 場 品 Factory, Qua dirose Electri 査 閲 (Review) 稲垣 Inagaki	質管理課 lity control				
貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 本書にて丁程変更のご案内をさせて頂きます。変更計画可否を提出後 つ週間以内に							

We truly appreciate your significant support always.
We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Customer's product number				弊社品番/Product number by Hirose 230-5055-8 230-5055-8 10						弊社品名/Product name by Hirose DX30M-50-CV DX30M-50-CV(10)										
	Change	ge 1 区分 Type Renewal of the moldin										理由 Reason	Due t	e to aging						
変更内容	Change	e 2 I	区分 Type	_								理由 Reason	_							
				変見				変更後						影響範囲						
		Before the change							After the chan											
change /		The hood has been molded with an existing mold.						The hood will be molded with a renewed mold.					There is no change in product specifications and performance as there is no design change.							
Content of change / 変更内容													Due to the renewal of the mold, the appearance of the "HRS" mark will change slightly. (see attachment)							
0													・外観の変更			無				
												Appearance			No change					
														· 含有物質変更 Containing substance				無 No change		
		日程 Schedule						Mar.1				Apr.1				May 1		l lige		
>		工程整備																		
plar	Prep	Preparation of process								_										
change p II	1	標準類の整備 Preparation of standards, etc.								$\rightarrow$										
of the 落型i		トライ / Trial		rial							$\rightarrow$									
Execution schedule of the change plan / 変更実施計画	Train	作業者教育 Training on operators								$\rightarrow$										
	4	製品評価試験 Product evaluation test								•	ightharpoons									
ecuti		サンプル提出 Submission of sample										<b>→</b>								
Ex	初品	品検 sion o	査結果	提出 al product									•		<b>→</b>					
量産納入予定日 Scheduled delivery date of mass production products					2023年5月予定 Scheduled in May 2023							備考 Remarks								
変更計画可否回答希望日 Date of your acknowledgement				2023年 3月 10日 March 10, 2023																

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ピロゼ電機株式会社 行さ To: Hirose Electric Co Ltd.			貴社名: Customer's company name:							
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name: 変更内容 Content of change:	DX30M-50-CV DX30M-50-CV(10) Renewal of the molding mold for hood	ご判定日 Judgment day ご担当者 Person in charge							
変更計画可否 Approve or Not approve for the change:	承認 Approve	否認 ed Not approved	条件付 Conditionally approved							
必要提出資料、その他指示事項 Required materials for submission / other instructions										

## "HRS" mark comparison

HQS mark appearance by existing mold



HQS mark appearance by replaced mold



 $\ensuremath{\mbox{\%}}$  "HRS" mark appearance will slightely change due to a renewal of mold.